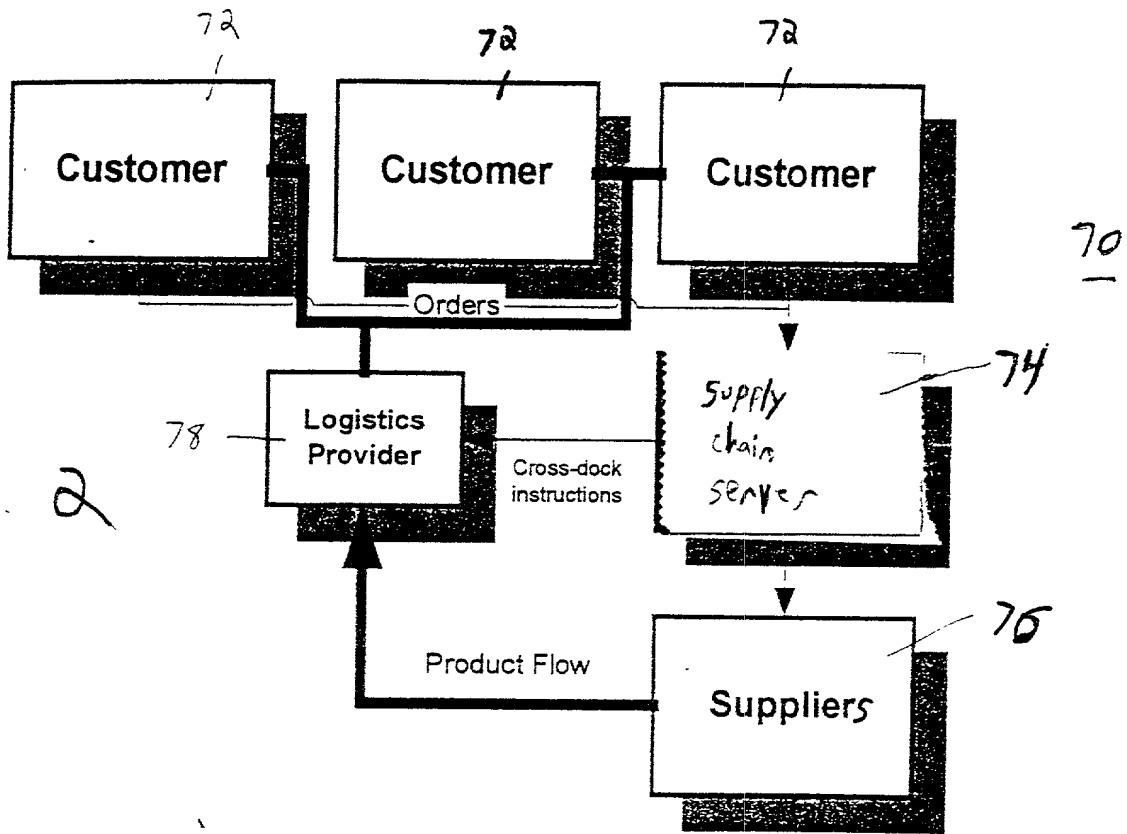


Fig. 1

Prior Art

50

Fig. 2



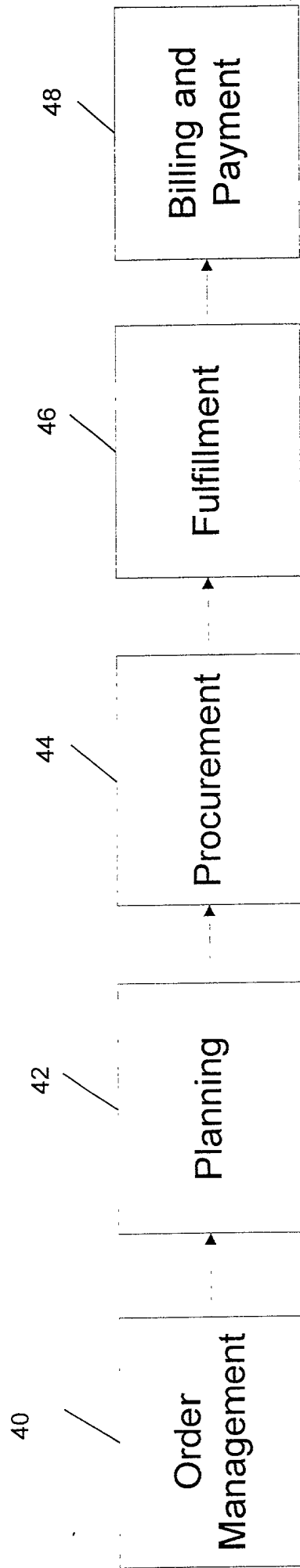


Fig. 3

Order Management: Process Flow

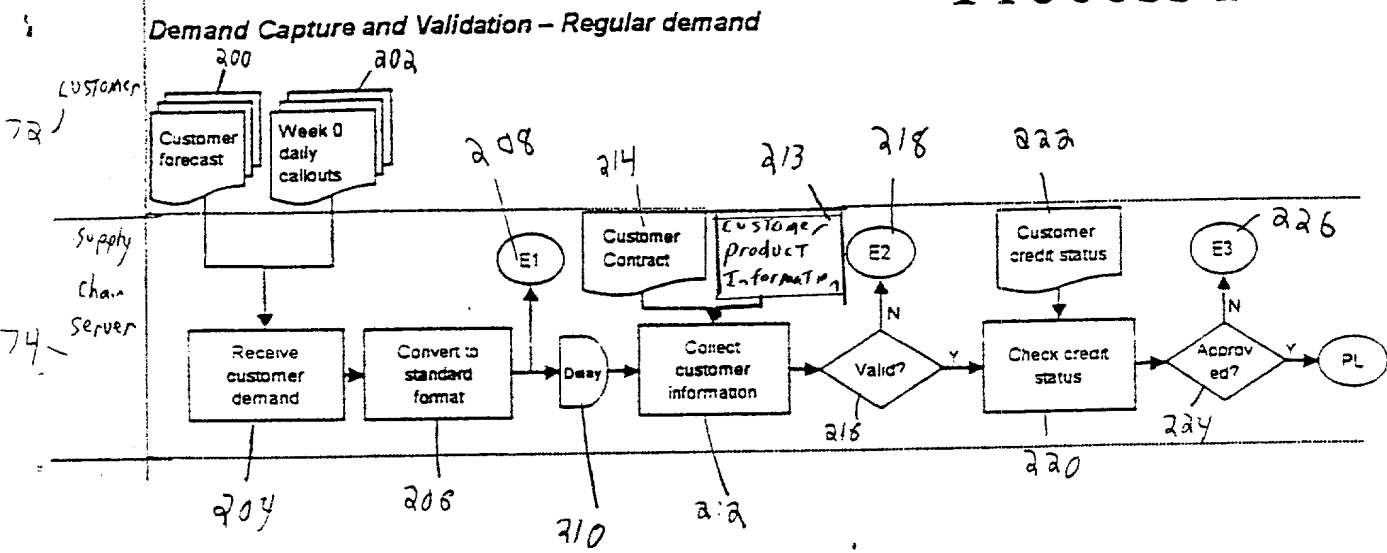


Fig. 4

0075500 0440
T07F0 6058560

Order Management: Process Flow

Demand Capture and Validation - Ad hoc demand

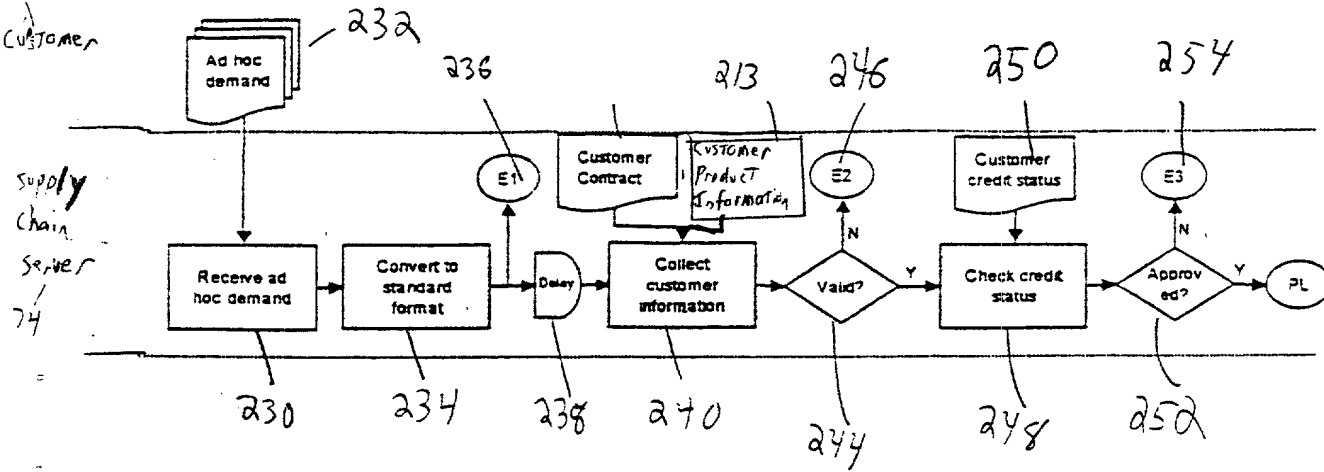


Fig. 5

Planning: Process Flow

Normal Planning Scenario

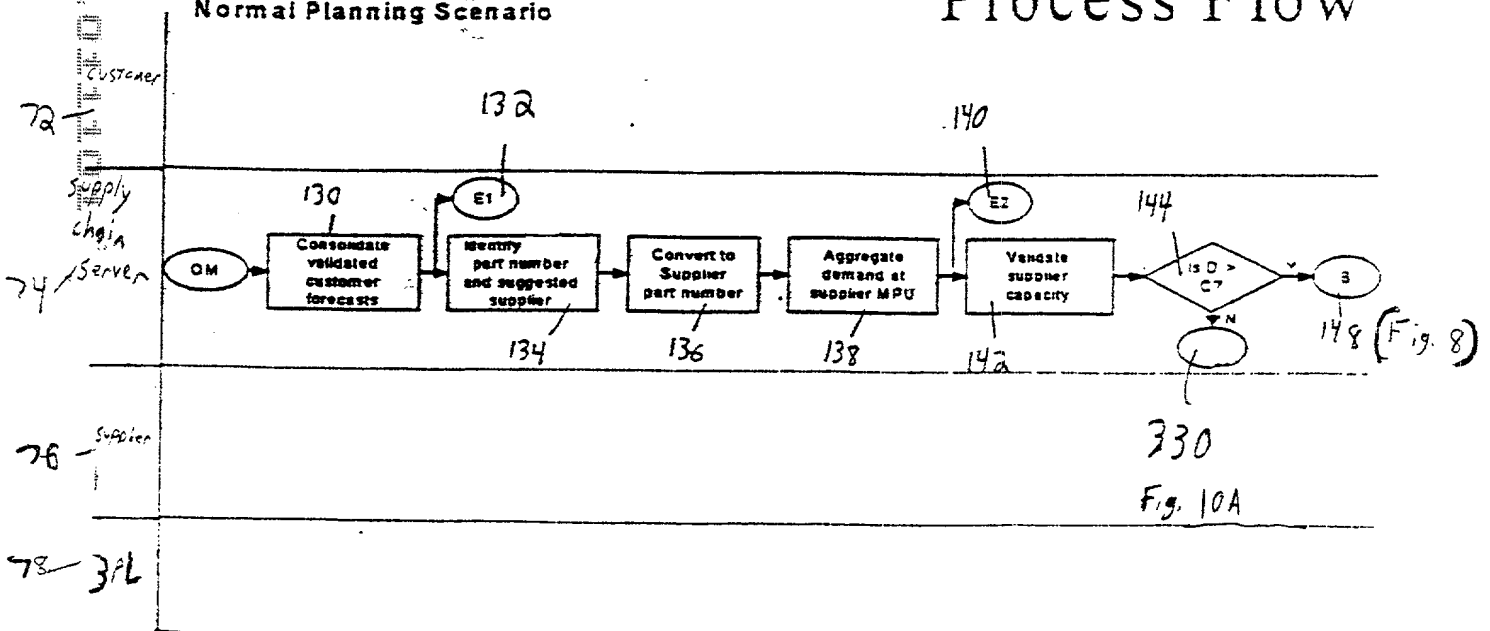


Fig. 7

Planning: Process Flow

Constrained Supply Planning Scenario (Iterative Process)

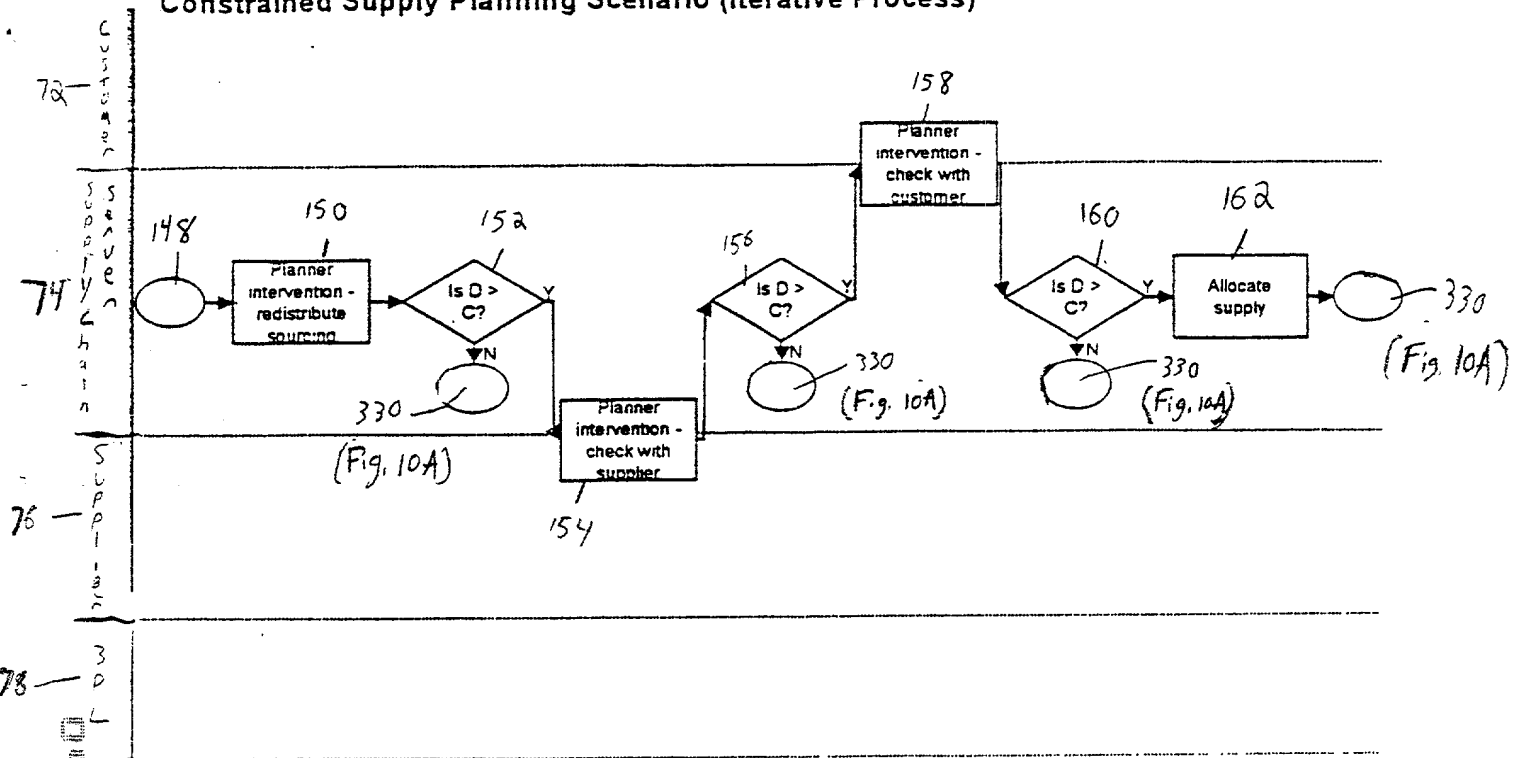


Fig. 8

Planning: Process Flow --

Ad Hoc Order Planning Scenario

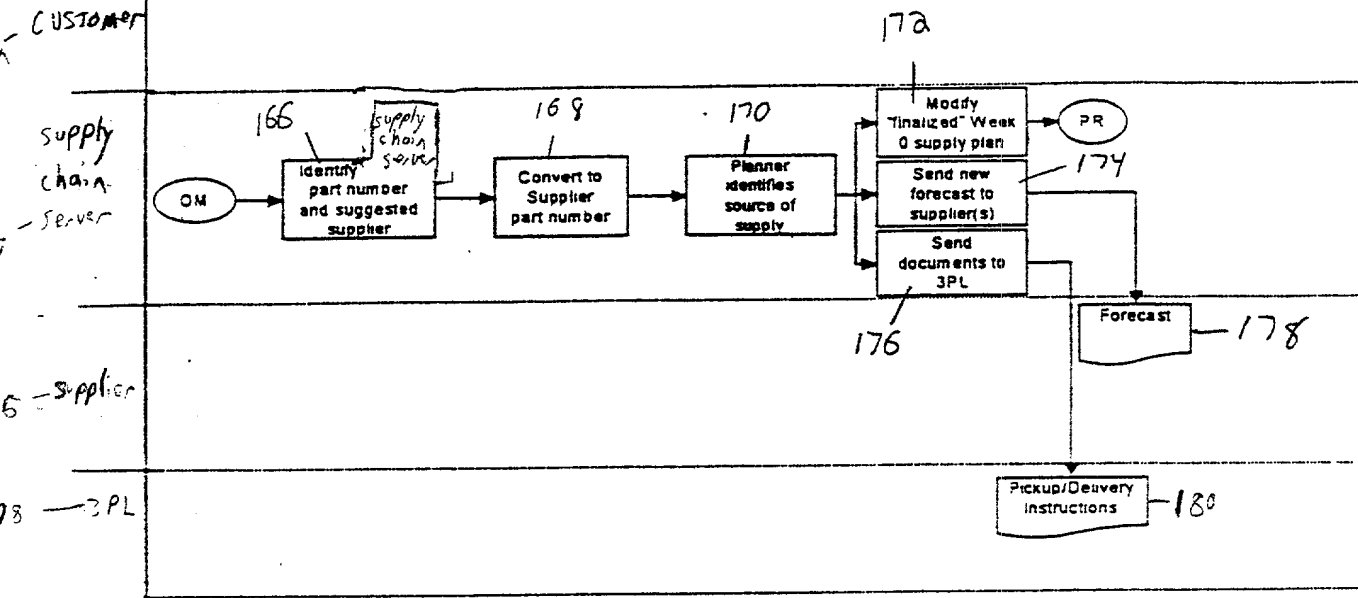


Fig. 9

FOOTNOTES

Procurement: Process Flow

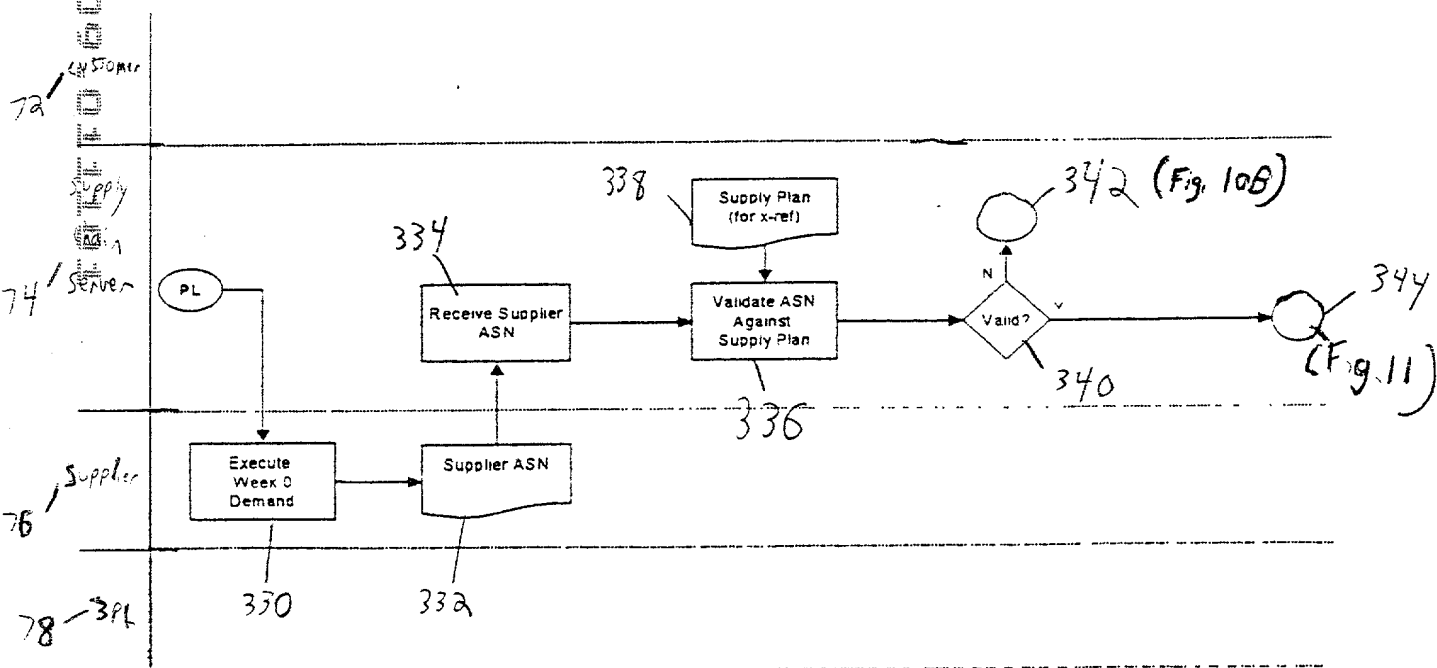


Fig 10A

Procurement: Process Flow

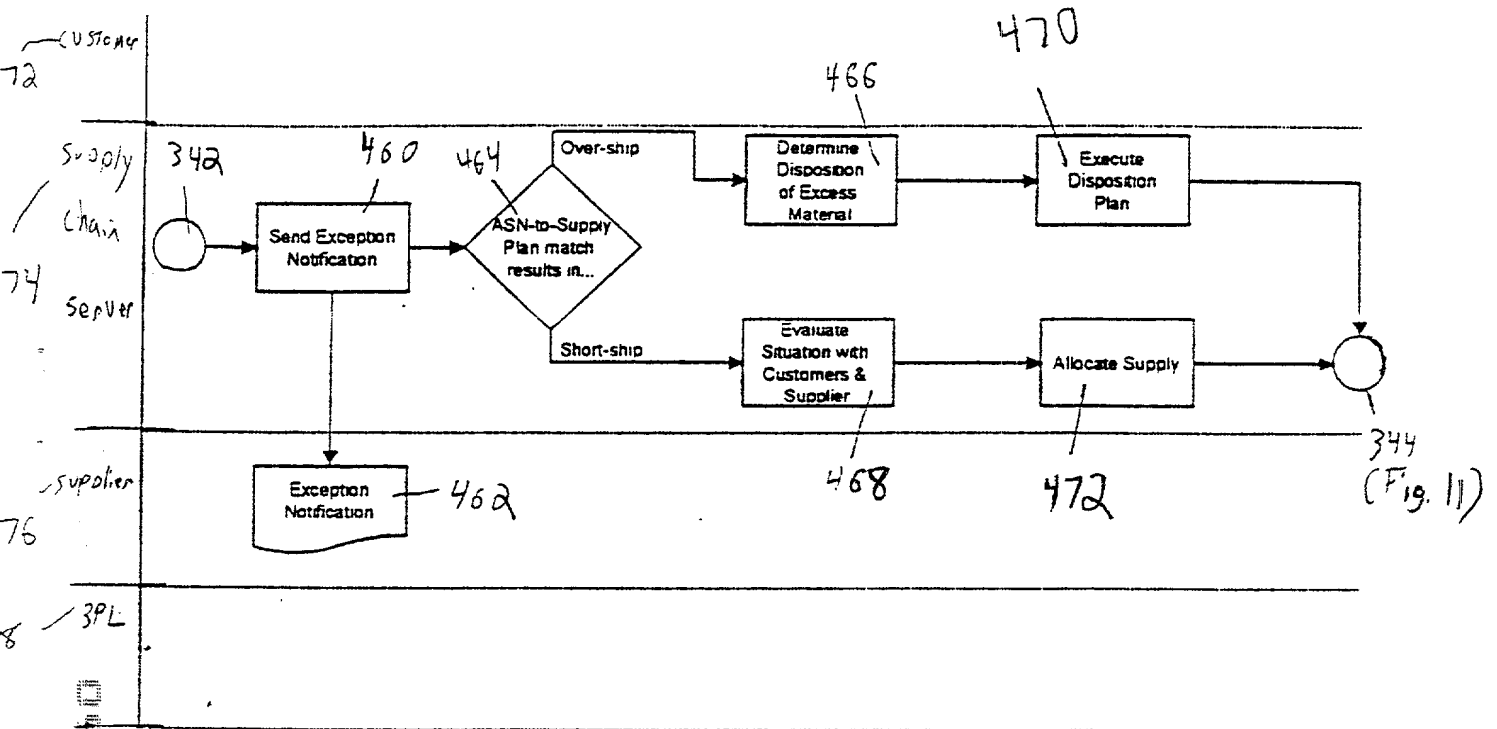


Fig. 10 B

Procurement: Process Flow

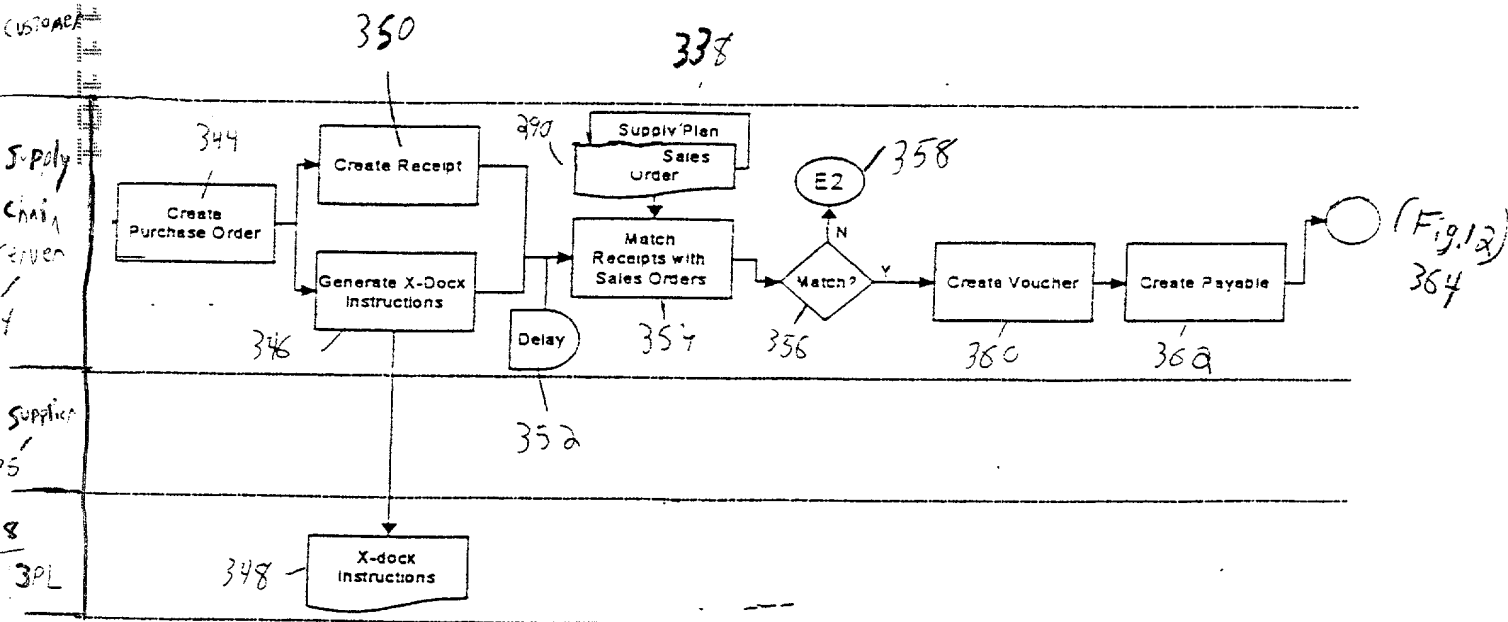


Fig 11

Procurement: Process Flow

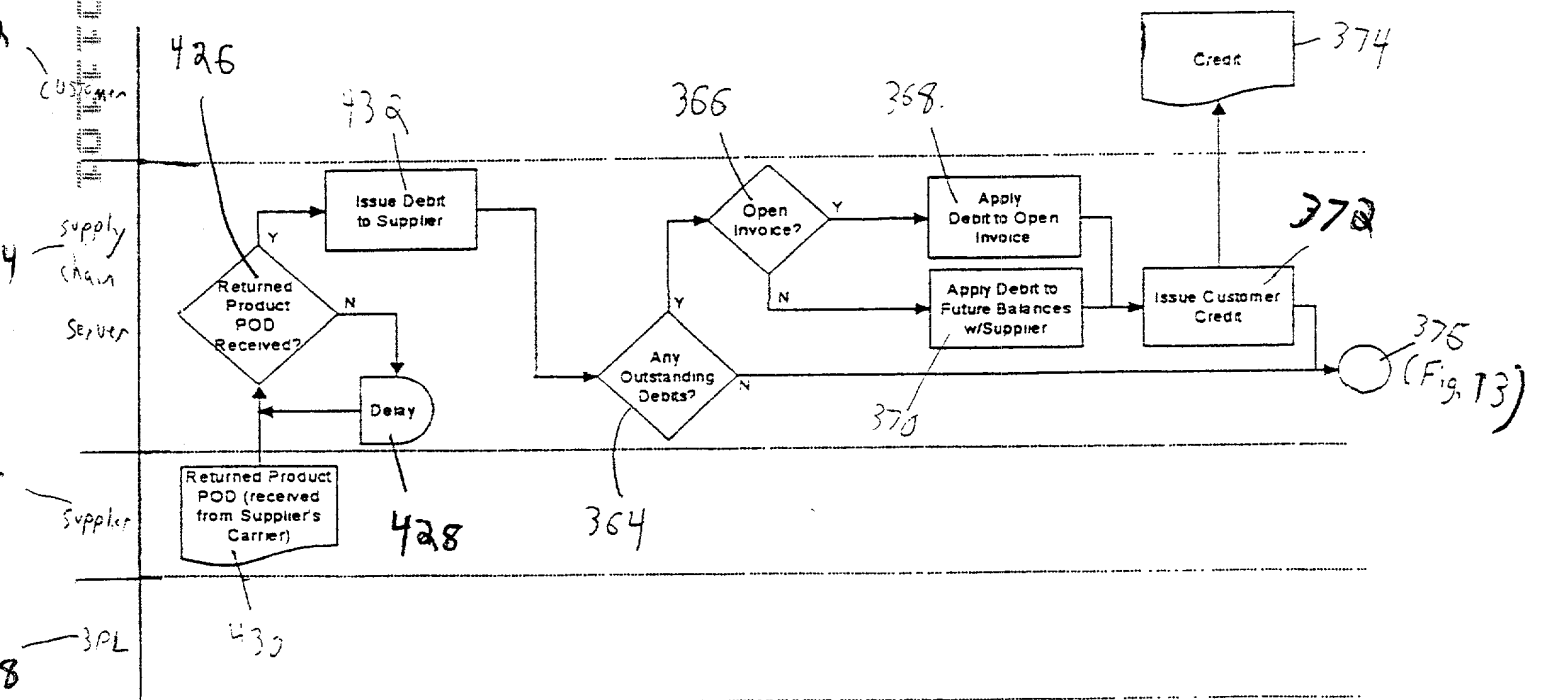


Fig. 12

Procurement: Process Flow

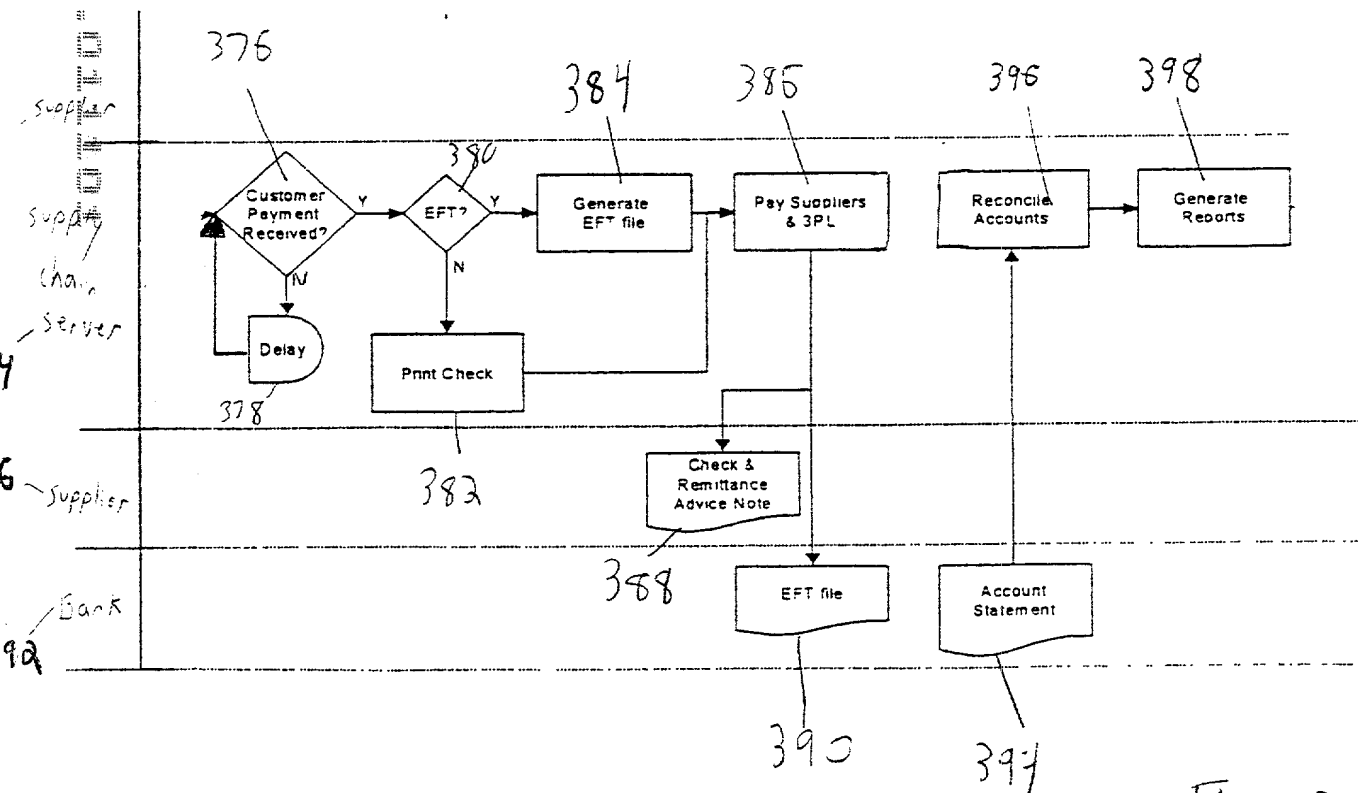


Fig. 13

Procurement: Process Flow

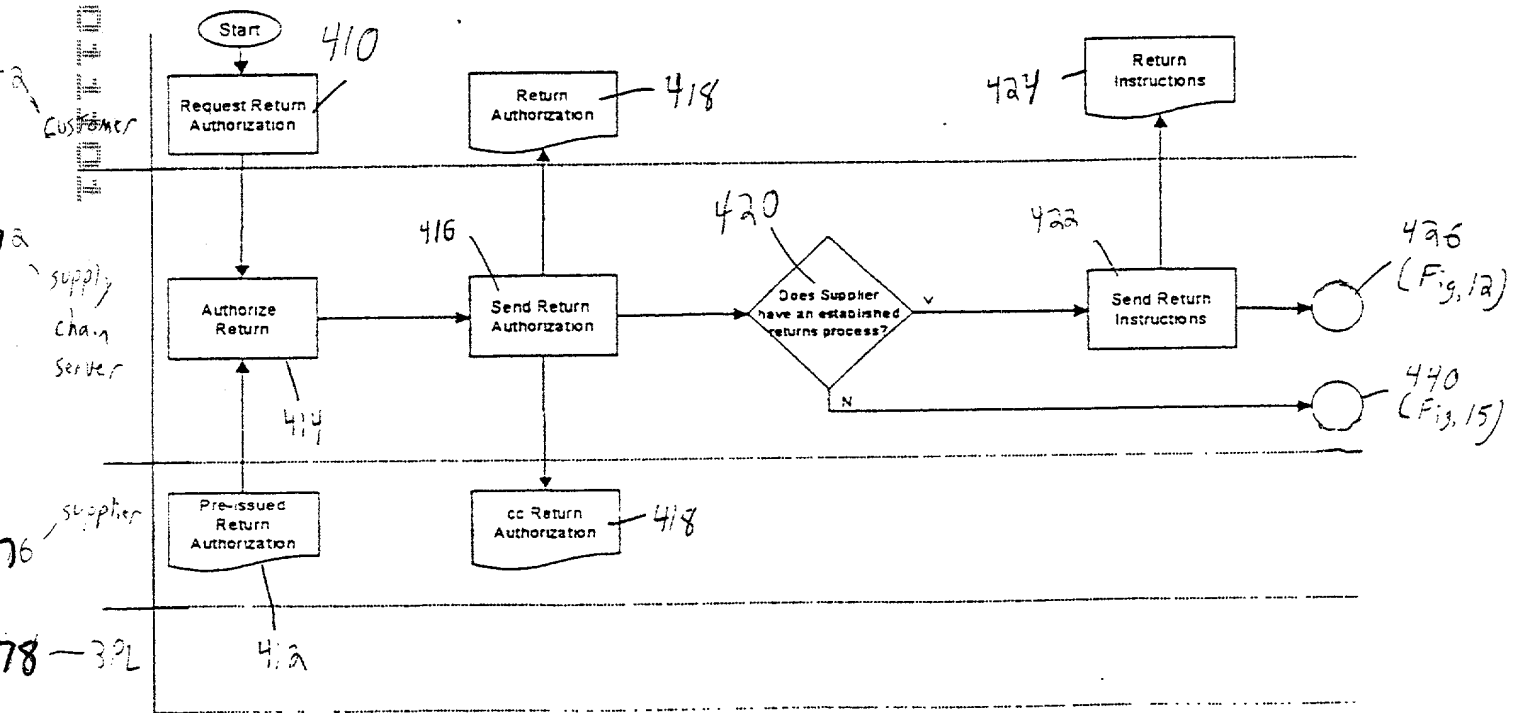


Fig. 14

Procurement: Process Flow

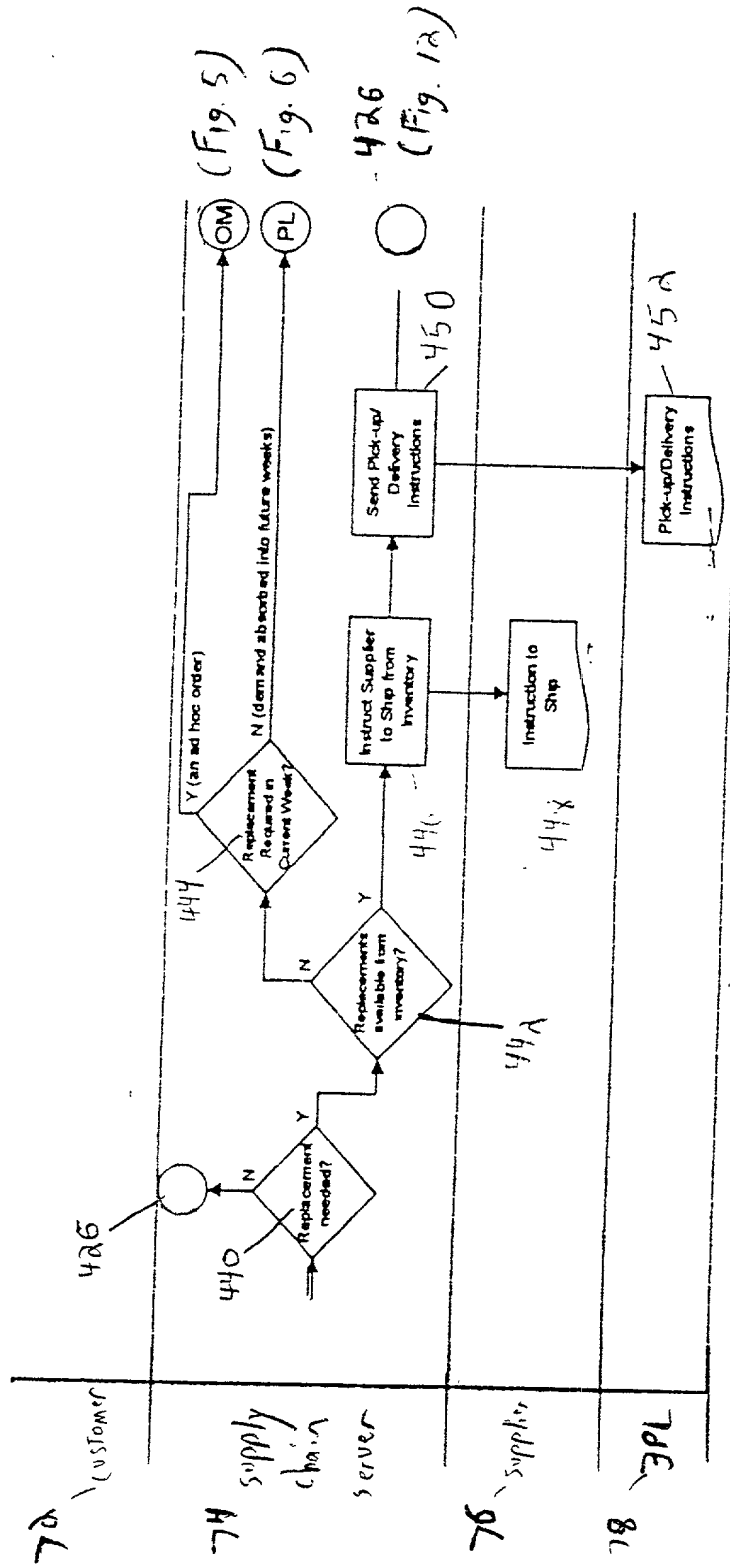


Fig. 15

Billing and Payment

Process Flow

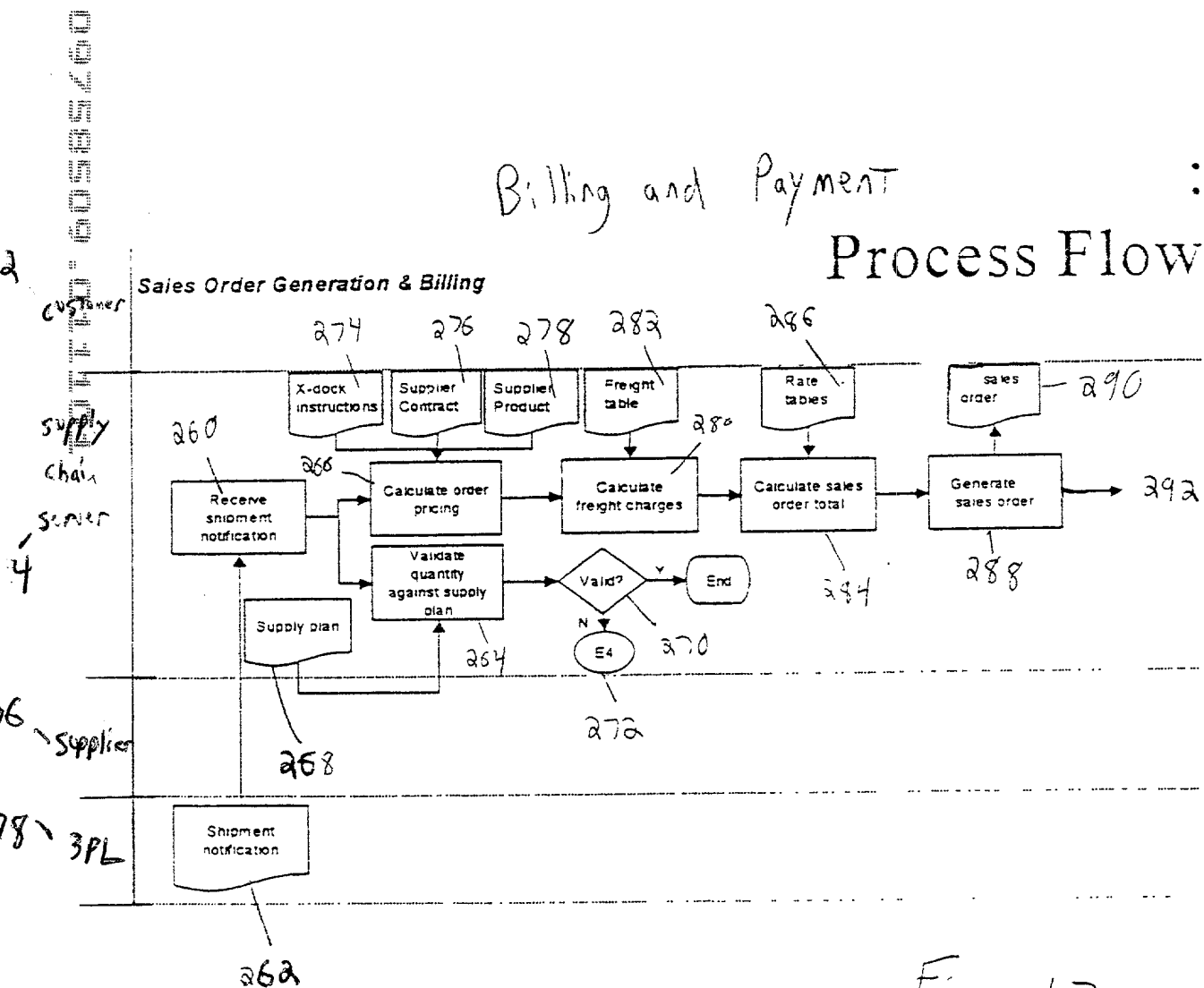
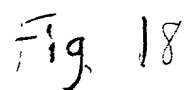


Fig. 17

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Sales Order Generation & Billing (Cont.)



Analysis

Fig. 19

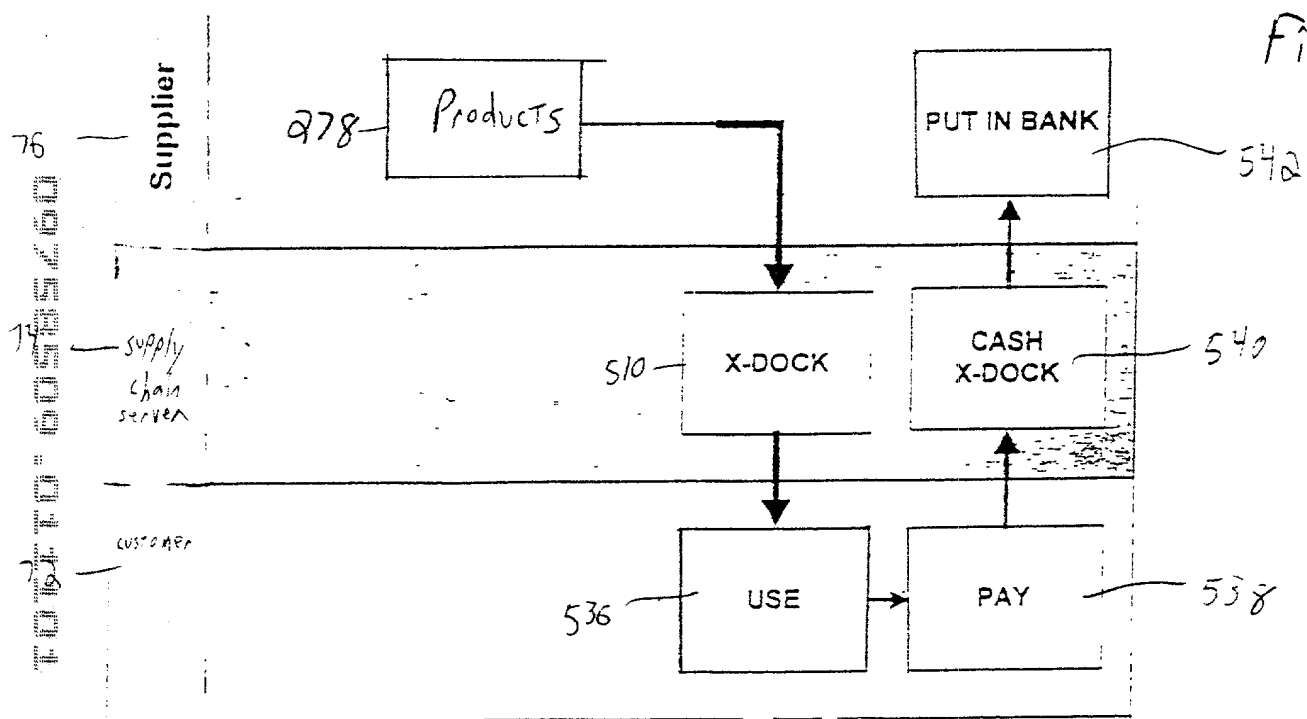


Fig. 20

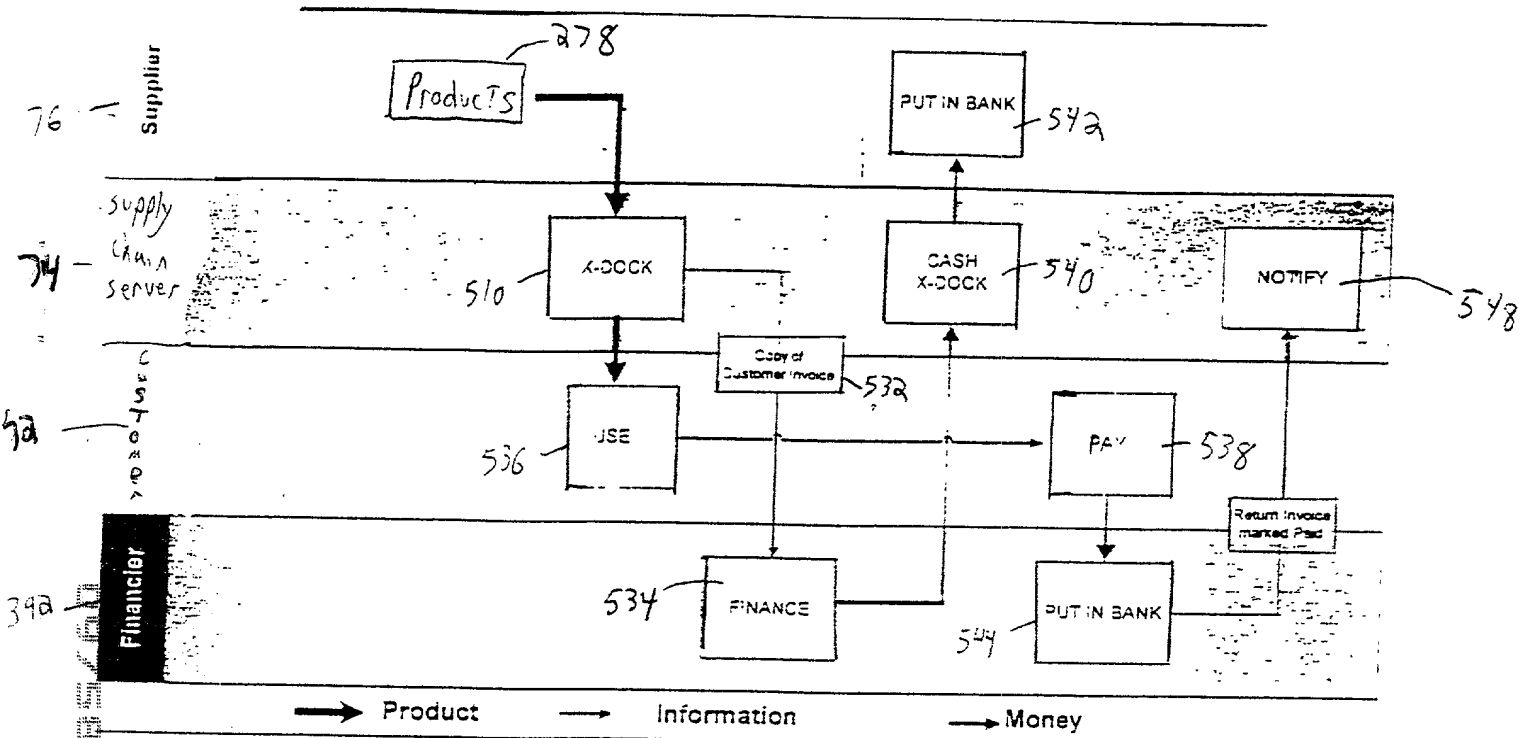


Fig. 21

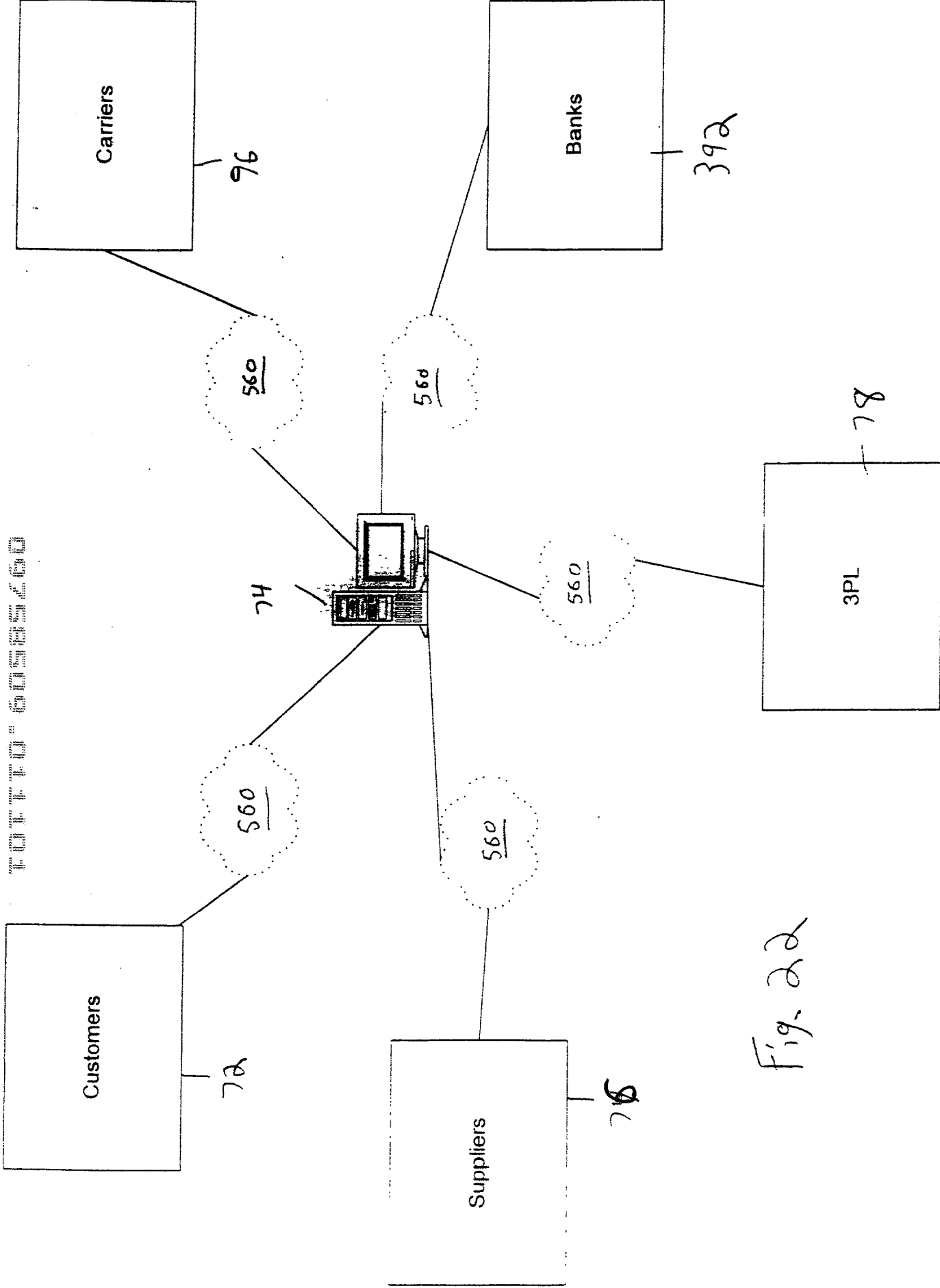


Fig. 22

FIG. 22

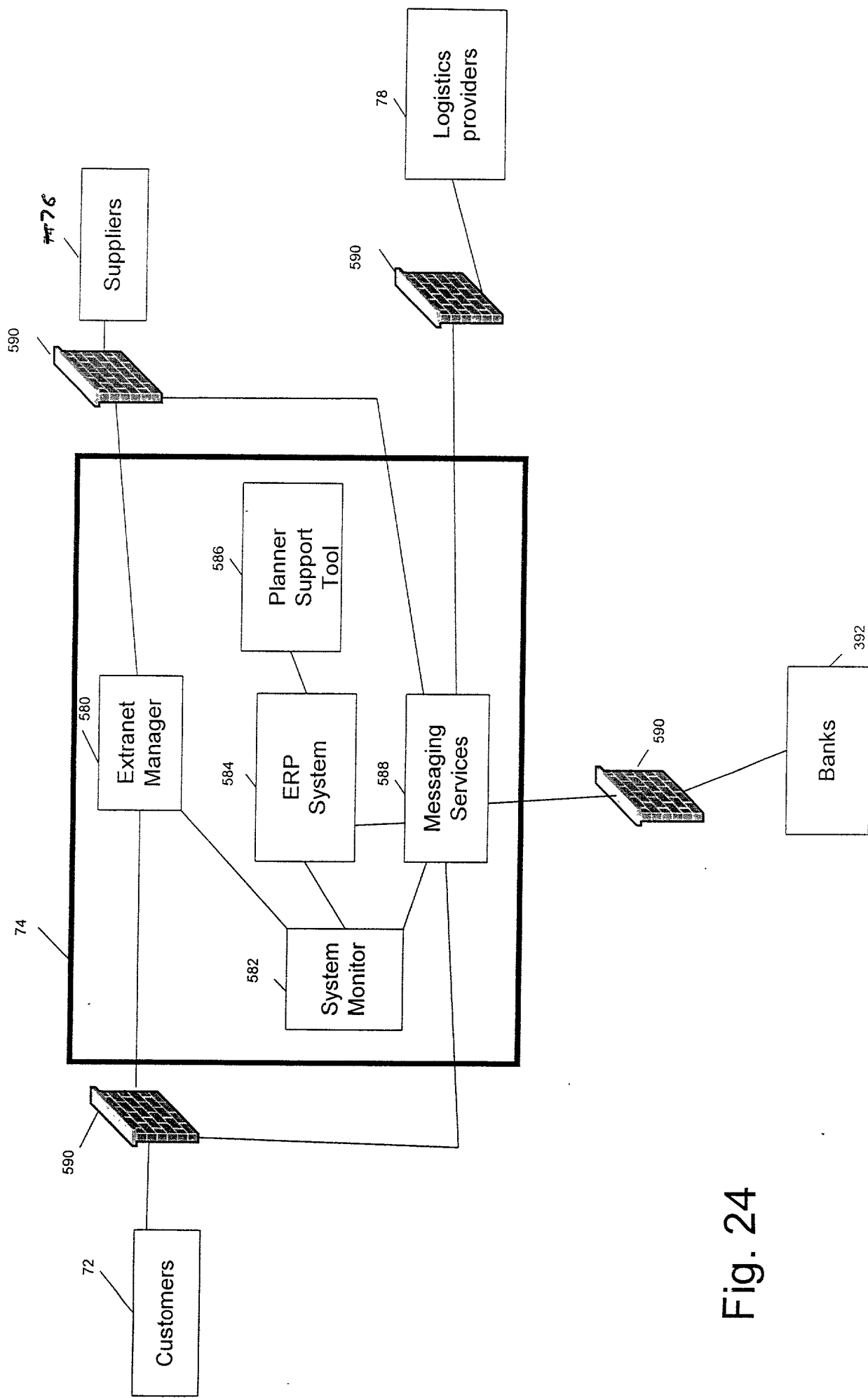


Fig. 24